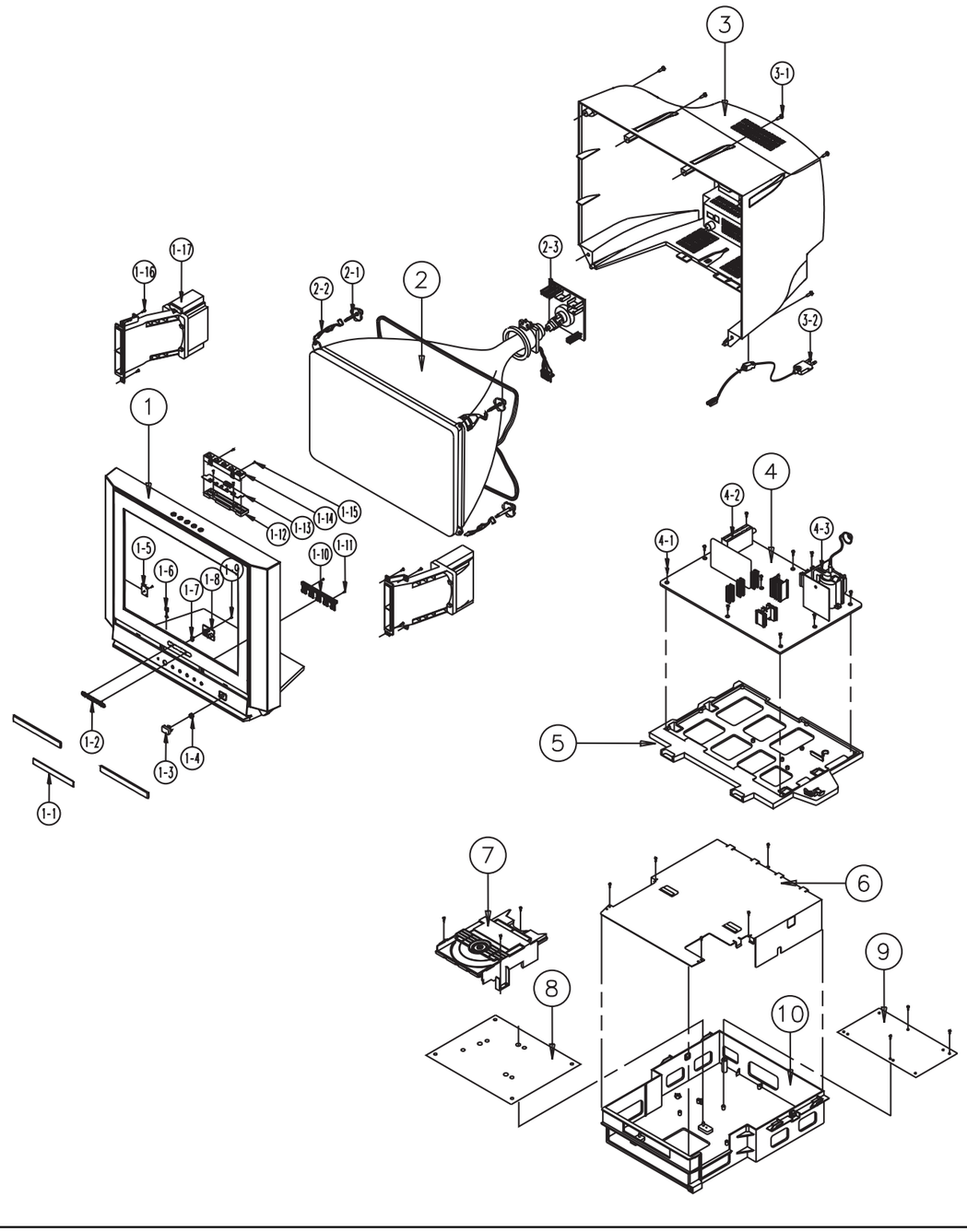
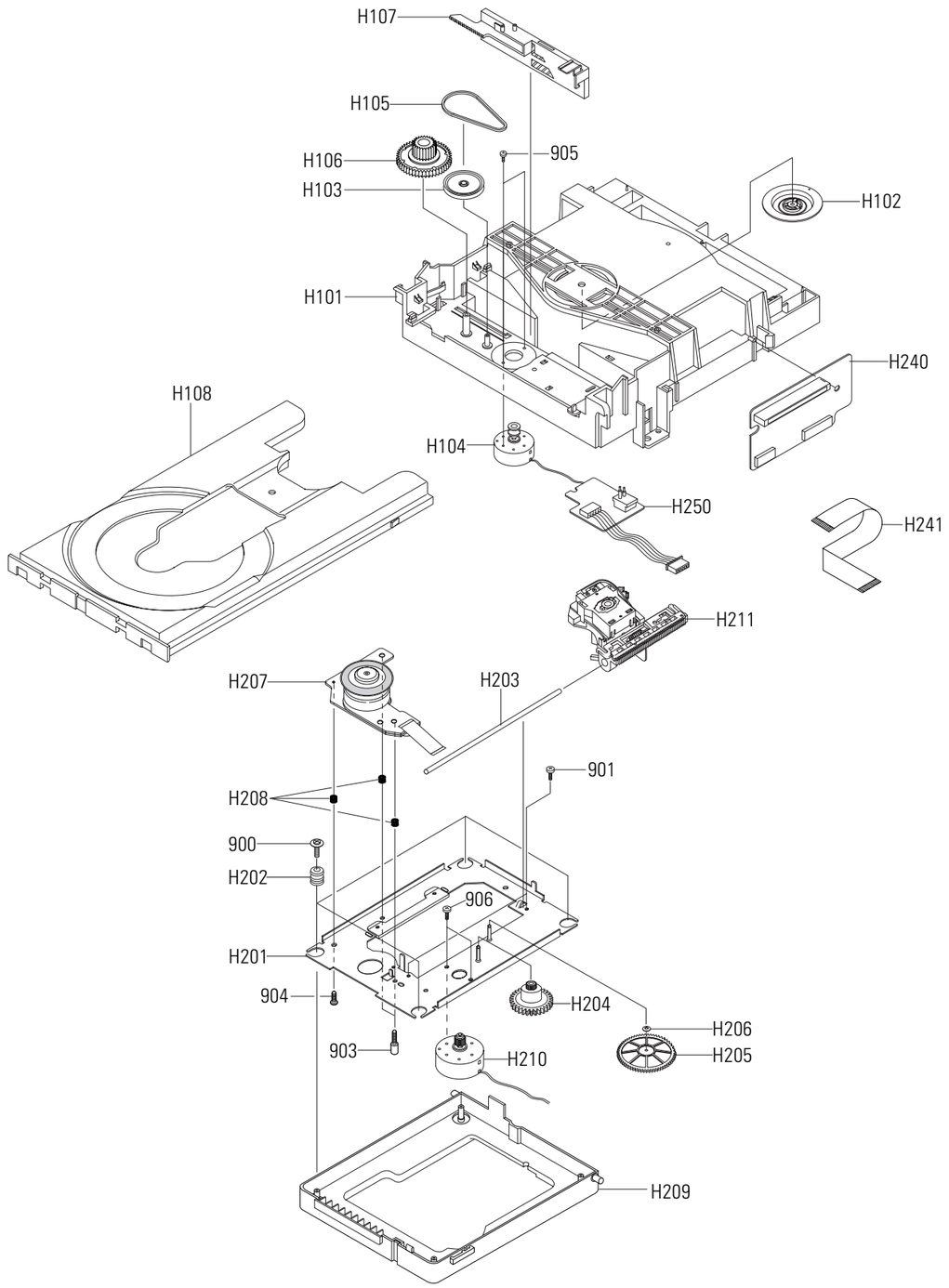
6. Exploded View & Parts List

6-1 DW21G5NTX/TAW



No	Code No	Description;Specification	Q'ty	Remark
1	AA91-00494N	ASSY CABINET FRONT;,21G5	1	
1*	AA64-01321M	CABINET-FRONT;21G5,HIPS,HB,G4309,SV012P+	1	
1-1	AA64-01328B	DECORATION-FRONT;21G5,ABS HB,-,-,-,-,G36	2	
1-2	AA64-70123A	BADGE-BRAND;NEW,AL,-,-,L=50,FLAT,SILVER,	1	
1-3	AA64-01324B	KNOB POWER;21G5,ABS HB,-,-,-,-,G3676,-,S	1	
1-4	AA61-60003J	SPRING-CS;-,SUS304,-,-,OD6,N7,OD6,-,-,-	1	
1-5	AA95-01781C	ASSY SUB-PCB,A/V;DW21G5,C16APAL,AA95-008	1	
1-6	AA65-00011C	CLAMP-WIRE;ALL MODEL,NYLON 66,V2,-,NTR,2	1	
1-7	AA64-01326B	INDICATOR LED;21G5,ACRYL,-,-,-,-,-	1	
1-8	AA64-01325B	WINDOW REMOCON;21G5,PC V0,-,-,-,-,VIOLET	1	
1-9	6003-001019	SCREW-TAPTITE;RH,+,B,M4,L12,ZPC(BLK),SWR	1	WIN+CF
1-10	AA64-01323B	KNOB-DVD;21G5,ABS HB,-,-,-,-,G3676,-,SV0	1	
1-11	6002-000522	SCREW-TAPPING;TH,+,2,M4,L15,ZPC(BLK),SWR	2	TKC+CF
1-12	AA64-01572C	KNOB-TV;21G5,ABS,-,-,-,HB,G3676,-,SV012P	1	
1-13	6003-001023	SCREW-TAPTITE;RWH,+,B,M3,L10,ZPC(YEL),SW	2	KPP+CF
1-14	6006-001095	SCREW-ASS'Y TAPT;WP,BH,+,M4,L12,ZPC(YEL)	8	SPK+CF
1-15	AA91-00684A	ASSYHOLDERSPK;-,-,8OHM/5W,-,TVDPVETYPE,2	1	
2	AA91-02169D	ASSY CRT;A51QDX992X,21,0MG,BARE,AA03-00	1	
2-1	AA65-00009B	CLAMP-D,COIL;21A8,NYLON 66,V0,-,-,-	4	
2-2	AA60-10050R	SCREW-ASSY;-,SWRCH18A,M5,L31.5,HH,+,WC,-	4	
2-3	3704-000114	SOCKET-CRT;14P,29.1,35.5,SN,ISH09S/BK	1	V999S
3	AA64-01322F	CABINET BACK;21G5,HIPS HB,G4309	1	
3-1	AA60-10050T	SCREW-TAPPING;-,SWRCH18A,M4,L20,RH,+,2S,	6	CB+CF
3-2	AA96-20109B	ASSY-POWER,CORD;-,CP2/NO(4.0),H/C250,KKP	1	

6-2 DVD Deck Assembly

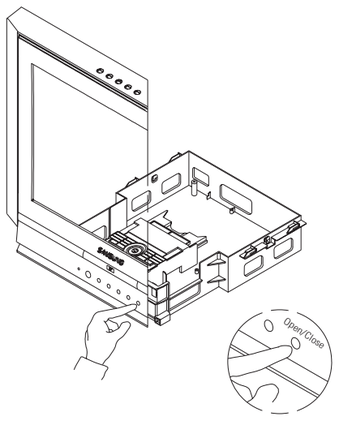
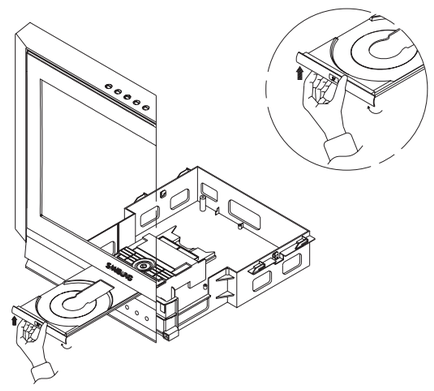


Loc. No	Parts No.	Description ; Specification	Remark
900	6003-001157	SCREW-TAPTITE;PWH,+,B,M2,L6,ZPC(YEL),SWR	
901	6001-001332	SCREW-MACHINE;FH,+,M2,L8,ZPC(YEL),SWRCH1	
903	6009-001245	SCREW-SPECIAL;SWRCH18A,NYLOCK,SOCKET,HEX	
904	6001-001196	SCREW-MACHINE;BH,+-,M2,L4,ZPC(YEL),SWRCH	
905	6001-001257	SCREW-MACHINE;PWH,+,M1.7,L3,ZPC(YEL),SWR	
906	AH60-00010A	SCREW-MACHINE-MOTOR;-,+,SWCH18AK,M1.7,L2	
H101	AH61-00512A	CHASSIS-HOUSING;DP-7,ABS(SR-0320),-,-,-	
H102	AH66-00111B	CLAMPER-ASSY;DP-5,POM+MAGNET,-,-,-	
H103	AH66-00123A	PULLEY-GEAR;DP-7,POM M90-44,-,-,-,-,-,-	
H104	AH31-00024A	MOTOR-LOAD ASSY;SM-2412L2,DP-7,-,-,-,-,-	
H105	6602-001076	BELT-RECTANGULAR;CR,T1.2,4.3%,1.2X25.1,B	
H106	AH66-00124A	GEAR-TRAY;DP-7,POM,M90-44,-,-,-,-,-,-,-	
H107	AH66-00125A	SLIDER-HOUSING;DP-7,POM,-,-,-,-,-,-	
H108	AH63-00217A	TRAY-DISC;POM,-,BLK,DP-7	
H201	AH97-00561A	ASSY-BKRT-DECK;SECC+POM,DP-7,1LD(SEC)	(1LD)
	AH97-00561B	ASSY-BKRT-DECK;SECC+POM,DP-7	(2LD)
H202	AH73-00023A	RUBBER-INSULATOR;BUTYL RUBBER,-,DP-3	
H203	AH61-50327A	SHAFT-P/U;DP,SUS420J2,OD3,L84.7,S/FINISH	
H204	AH66-00075A	GEAR-FEED A;-,POM M90-44,-,-,-,-,-,-,-,-	
H205	AH66-00076A	GEAR-FEED B;-,POM M90-44,-,-,-,-,-,-,-,-	
H206	AC60-30306A	WASHER-SLIT;-,-,ID2.1,OD5.0,T0.5,-,POLYS	
H207	AH31-00022A	MOTOR-SPINDLE ASSY;RSM-2610D,DP-7,-,-,-,	
H208	AH61-00403A	SPRING-SPINDLE;-,SWPB,-,CS,PI4.9,PI0.7,-	
H209	AH61-00513A	CHASSIS-SUB;DP-7,ABS(SR-0320),-,-,-,-	
H210	AH31-00016A	MOTOR-FEED ASSY;-,DP-5,-,-	
H211	AH30-00008B	PICK UP-ASSY;SOH-D1A,MILLENO(1LD),-,-,-	(1LD)
	AH97-00708A	ASSY-PICK-UP;-,SOH-DM2,ASSY-PICK-UP	(2LD)
H240	AH92-00899A	ASSY-MILLENO DECK PCB 1LD;DVD-M101,MILLE	(1LD)
	AH92-00963A	ASSY-MILLENO DECK PCB 2LD	(2LD)
H241	3809-001253	CABLE-FLAT;30V,80C,180mm,20P,1mm,UL2896	(1LD)
	3809-001252	CABLE-FLAT;30V,80C,180mm,22P,1mm,UL2896	(2LD)
H250	AH92-00900A	ASSY-HOUSING PCB;DVD-M101,MILLENO DECK(B	

6-3 Precautions when disassembling the assay module deck

1. Remove the door-tray from the TV set.

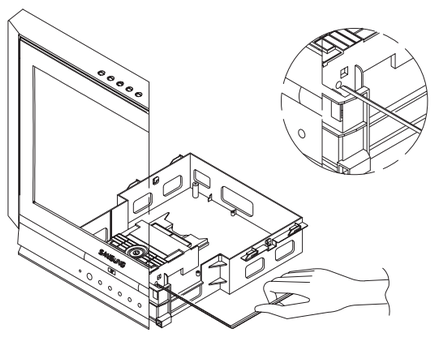
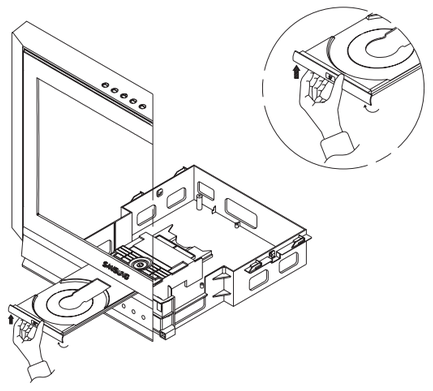
Removing the door-tray

When on the DVD door-tray (In power ON, use the Open key)	
1. Turn on the TV set. 2. Press the Open key to open the door	3. Remove the door-tray by puling it towards with one hand
	

* To Open the Tray, use the Open/Close Key while the TV set is turned on.
  If it doesn't Open, press the SWD601 switch.

2. When the DVD door-tray doesn't operate.

NOTE : For operation descriptions, the CRT is shown transpatent.

2. Softly life the rear of the assay module deck and remove it	
1. Remove the back cabinet. 2. Press the DVD deck side hole with a 'ㄱ' shaped JIG.	3. Pull the protruding door towards. 4. Remove the door-tray by pulling it towards with one hand.
	

* Caution : The door-tray/tray may be broken unless the door-tray is
  not removed first when disassembling the assay module deck.